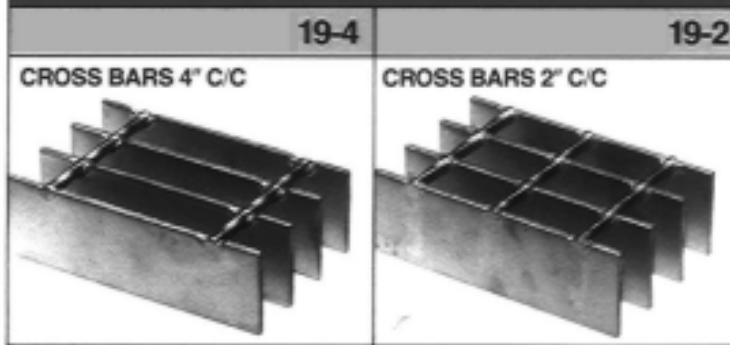


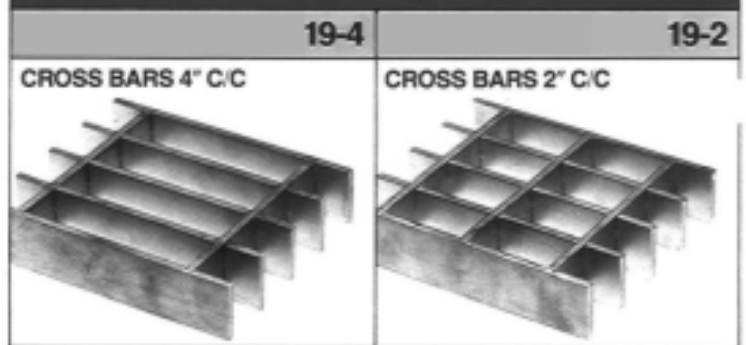
STEEL WELDED GRATING

1-3/16" CENTER TO CENTER OF BEARING BARS



STEEL PRESSURE-LOCKED GRATING

1-3/16" CENTER TO CENTER OF BEARING BARS



STATIC LOAD TABLE – Loads & deflections are theoretical, based on a maximum allowable fiber stress of 18,000 PSI, E = 30,000,000 PSI.

Bar Size	Symbol	Approx. Weight*** Lbs./Sq. Ft.	Sec. Mod. Per Ft. Of Width	SPAN (LGTH. OF BRG. BAR)											
				2'-0"	2'-6"	3'-0"	3'-6"	4'-0"	4'-6"	5'-0"	5'-6"	6'-0"	6'-6"	7'-0"	8'-0"
3/4" x 1/8"	19-4-32	*4.0 **4.3	.122	U	366	234	163	120	92	72					
	19-2-32	*4.6 **4.9		D	.095	.150	.216	.295	.386	.484					
3/4" x 3/16"	19-4-33	*5.6 **6.4	.183	U	549	351	244	179	137	108					
	19-2-33	*6.3 **7.1		D	.096	.150	.216	.294	.383	.482					
1" x 1/8"	19-4-42	*5.1 **5.4	.216	U	648	415	288	212	162	128	104	86	72		
	19-2-42	*5.7 **6.0		D	.072	.112	.162	.221	.288	.364	.451	.546	.647		
1" x 3/16"	19-4-43	*7.3 **8.0	.325	U	975	624	433	318	244	193	156	129	108		
	19-2-43	*8.0 **8.7		D	.072	.113	.162	.221	.289	.366	.451	.546	.648		
1-1/4" x 1/8"	19-4-52	*6.1 **6.5	.339	U	1017	651	452	332	254	201	163	134	113	96	83
	19-2-52	*6.8 **7.2		D	.058	.090	.130	.177	.231	.293	.362	.435	.520	.609	.708
1-1/4" x 3/16"	19-4-53	*8.9 **9.7	.507	U	1521	973	676	497	380	300	243	201	169	144	124
	19-2-53	*9.6 **10.4		D	.046	.072	.104	.142	.185	.234	.289	.350	.416	.488	.560
1-1/2" x 1/8"	19-4-62	*7.3 **7.9	.488	U	1464	937	651	478	366	289	234	194	163	139	120
	19-2-62	*7.9 **8.5		D	.048	.075	.108	.147	.192	.233	.299	.363	.433	.508	.590
1-1/2" x 3/16"	19-4-63	*10.6 **11.8	.730	U	2190	1402	973	715	548	433	350	290	243	207	179
	19-2-63	*11.2 **12.4		D	.048	.075	.108	.147	.192	.243	.300	.364	.431	.505	.589
1-3/4" x 3/16"	19-4-73	*12.2 **13.5	.994	U	2982	1908	1325	974	746	589	477	394	331	282	243
	19-2-73	*12.9 **14.2		D	.041	.064	.093	.126	.165	.208	.257	.311	.370	.434	.503
2" x 3/16"	19-4-83	*13.9 **15.1	1.299	U	3897	2494	1732	1272	974	770	624	515	433	369	318
	19-2-83	*14.5 **15.7		D	.036	.056	.081	.110	.144	.182	.225	.272	.324	.380	.441
2-1/4" x 3/16"	19-4-93	*15.4 **16.7	1.644	U	4932	3156	2192	1610	1233	974	789	652	548	467	403
	19-2-93	*16.1 **17.4		D	.032	.050	.072	.098	.128	.162	.200	.242	.288	.338	.392
2-1/2" x 3/16"	19-4-103	*17.1 **18.3	2.029	U	6087	3896	2705	1988	1522	1202	974	805	676	570	487
	19-2-103	*17.7 **18.9		D	.029	.045	.065	.088	.115	.148	.180	.218	.259	.304	.353

NOTE: When grating with serrated bearing bars is specified, the depth of grating required for a specified load should be 1/4" greater than that shown in the load table.

NOTE: Spans and loads to the right of the heavy line exceed a deflection of 1/4" for uniform loads of 100#/sq. ft. which provide safe pedestrian comfort, but can be exceeded for other types of loads at the discretion of the engineer.

Material: ASTM A-569 standard; ASTM A-570 available on specification.

U – Safe Uniform Load in lbs. per sq. ft.
C – Safe Concentrated Load in lbs. per foot of Grating Width.
D – Deflection in inches.

***Weight depends on panel width, cross bar selection, mill tolerance and manufacturing tolerance.

PANEL WIDTH CHART IN INCHES **DIMENSIONS SHOWN ARE OUT TO OUT OF BEARING BARS**

No. of Bars	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	
19-4	1/8 Bar	1 1/16	2 1/2	3 1/16	4 7/8	6 1/16	7 1/4	8 7/16	9 9/8	10 13/16	12	13 3/16	14 3/8	15 9/16	16 3/4	17 15/16
19-2	3/16 Bar	1 3/8	2 9/16	3 3/4	4 15/16	6 3/8	7 5/8	8 1/2	9 11/16	10 7/8	12 1/16	13 1/4	14 7/16	15 5/8	16 13/16	18

No. of Bars	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	
19-4	1/8 Bar	19 1/8	20 5/16	21 1/2	22 1/16	23 7/8	25 1/16	26 1/4	27 7/16	28 5/8	29 13/16	31	32 3/16	33 3/8	34 9/16	35 3/4
19-2	3/16 Bar	19 3/16	20 3/8	21 1/16	22 3/4	23 15/16	25 1/8	26 3/16	27 1/2	28 11/16	29 7/8	31 1/16	32 1/4	33 7/16	34 5/8	35 13/16

STEEL PRESSURE-LOCKED CLOSE-MESH GRATING

7/16" CENTER TO CENTER OF BEARING BARS

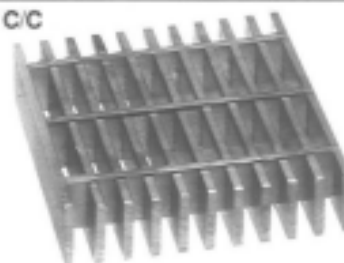
7-4

7-2

CROSS BARS 4" C/C



CROSS BARS 2" C/C



STATIC LOAD TABLE – Loads & deflections are theoretical. Based on a maximum allowable fiber stress of 18,000 PSI, E = 30,000,000 PSI.

Bar Size	Symbol	Approx. Weight Lbs./Sq. Ft.	Sec. Mod. In ⁴ /ft. Of Width	SPAN (LGTH. BRG. BAR)												
				2'-0"	2'-6"	3'-0"	3'-6"	4'-0"	4'-6"	5'-0"	5'-6"					
3/4" x 1/8"	7-4-32	9.8	.324	U	.972	.622	.432	.317	.243	.192	.156					
				D	.095	.151	.216	.295	.374	.456	.594					
	7-2-32	10.8		C	.972	.778	.648	.555	.483	.432	.390					
3/4" x 3/16"	7-4-33	13.7	.486	U	1.458	.933	.648	.476	.365	.288	.233	.193				
				D	.095	.151	.216	.295	.374	.456	.592	.718				
	7-2-33	15.1		C	1.458	1.166	.972	.833	.730	.648	.583	.531				
1" x 1/8"	7-4-42	12.7	.575	U	1.725	1.104	.767	.563	.431	.341	.276	.228	.192	.163		
				D	.072	.111	.159	.219	.288	.366	.451	.547	.673	.748		
	7-2-42	13.7		C	1.725	1.380	1.151	.985	.862	.767	.690	.627	.576	.530		
1" x 3/16"	7-4-43	18.1	.865	U	2.595	1.661	1.153	.847	.649	.513	.415	.343	.283	.246	.212	
				D	.072	.111	.159	.219	.288	.366	.451	.547	.673	.753	.873	
	7-2-43	19.5		C	2.595	2.076	1.730	1.482	1.298	1.154	1.038	.943	.849	.800	.742	
1-1/4" x 1/8"	7-4-52	15.7	.902	U	2.706	1.732	1.203	.884	.677	.535	.433	.358	.301	.256	.221	
				D	.057	.090	.129	.176	.231	.291	.358	.433	.520	.608	.704	.811
	7-2-52	16.7		C	2.706	2.165	1.805	1.547	1.354	1.204	1.083	.985	.903	.832	.774	
1-1/4" x 3/16"	7-4-53	22.6	1.348	U	4.044	2.588	1.797	1.320	1.011	.799	.647	.535	.448	.383	.330	.253
				D	.057	.090	.129	.176	.231	.291	.358	.433	.520	.608	.704	.810
	7-2-53	24.0		C	4.044	3.235	2.696	2.310	2.022	1.798	1.618	1.471	1.347	1.245	1.155	
1-1/2" x 1/8"	7-4-62	18.9	1.298	U	3.894	2.492	1.731	1.272	.974	.769	.623	.515	.433	.369	.318	.243
				D	.047	.075	.106	.147	.192	.243	.300	.365	.433	.506	.587	.774
	7-2-62	20.2		C	3.894	3.115	2.597	2.226	1.948	1.730	1.558	1.416	1.299	1.199	1.113	
1-1/2" x 3/16"	7-4-63	27.2	1.942	U	5.826	3.729	2.589	1.902	1.457	1.151	.932	.770	.647	.552	.476	.364
				D	.047	.075	.106	.147	.192	.243	.300	.365	.433	.506	.587	.774
	7-2-63	29.1		C	5.826	4.661	3.884	3.329	2.914	2.590	2.330	2.118	1.941	1.794	1.666	
1-3/4" x 3/16"	7-4-73	31.6	2.643	U	7.929	5.075	3.524	2.589	1.982	1.566	1.269	1.048	.881	.751	.647	.496
				D	.042	.064	.092	.126	.165	.208	.258	.310	.371	.435	.506	.584
	7-2-73	33.5		C	7.929	6.344	5.286	4.531	3.964	3.524	3.173	2.882	2.643	2.441	2.265	
2" x 3/16"	7-4-83	36.2	3.543	U	10.629	6.803	4.724	3.471	2.557	2.100	1.701	1.405	1.181	1.006	.868	.654
				D	.036	.056	.081	.111	.144	.183	.226	.273	.325	.384	.447	.510
	7-2-83	38.1		C	10.629	8.504	7.086	6.074	5.314	4.725	4.253	3.864	3.543	3.270	3.038	
2-1/4" x 3/16"	7-4-93	40.1	4.370	U	13.110	8.390	5.827	4.281	3.278	2.590	2.098	1.734	1.457	1.241	1.070	.819
				D	.032	.050	.072	.098	.127	.162	.199	.241	.287	.338	.393	.452
	7-2-93	42.0		C	13.110	10.488	8.741	7.492	6.556	5.828	5.245	4.769	4.371	4.033	3.745	
2-1/2" x 3/16"	7-4-103	45.9	5.394	U	16.182	10.356	7.192	5.284	4.046	3.196	2.589	2.140	1.798	1.532	1.321	1.011
				D	.028	.044	.064	.088	.116	.145	.180	.217	.260	.305	.354	.405
	7-2-103	47.8		C	16.182	12.945	10.788	9.247	8.092	7.191	6.473	5.885	5.394	4.979	4.624	

NOTE: When grating with serrated bearing bars is specified, the depth of grating required for a specified load should be 1/4" greater than that shown in the load table.

NOTE: Spans and loads to the right of the heavy line exceed a deflection of 1/4" for uniform loads of 100-lb./sq. ft. which provide safe pedestrian comfort, but can be exceeded for other types of loads at the discretion of the engineer.

Material: ASTM A-569 standard; ASTM A-570 available on specification.

U – Safe Uniform Load in lbs. per sq. ft.
 C – Safe Concentrated Load per foot of Grating Width.
 D – Deflection in inches.

*Weight depends on panel width, cross bar selection, mill tolerance and manufacturing tolerances.

PANEL WIDTH CHART IN INCHES

DIMENSIONS SHOWN ARE OUT. TO OUT OF BEARING BARS

No. of Bars	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29																															
7-4 1/8 Bar	3/4	1	1 1/4	1 1/2	1 3/4	2	2 1/4	2 1/2	2 3/4	3	3 1/4	3 1/2	3 3/4	4	4 1/4	4 1/2	4 3/4	5	5 1/4	5 1/2	5 3/4	6	6 1/4	6 1/2	6 3/4	7	7 1/4	7 1/2	7 3/4	8	8 1/4	8 1/2	8 3/4	9	9 1/4	9 1/2	9 3/4	10	10 1/4	10 1/2	10 3/4	11	11 1/4	11 1/2	11 3/4	12													
7-2 3/16 Bar	5/8	1 1/8	1 1/4	1 1/2	1 3/4	2	2 1/4	2 1/2	2 3/4	3	3 1/4	3 1/2	3 3/4	4	4 1/4	4 1/2	4 3/4	5	5 1/4	5 1/2	5 3/4	6	6 1/4	6 1/2	6 3/4	7	7 1/4	7 1/2	7 3/4	8	8 1/4	8 1/2	8 3/4	9	9 1/4	9 1/2	9 3/4	10	10 1/4	10 1/2	10 3/4	11	11 1/4	11 1/2	11 3/4	12	12 1/4												
No. of Bars	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57																															
7-4 1/8 Bar	12 1/4	13 1/4	14 1/4	15 1/4	16 1/4	17 1/4	18 1/4	19 1/4	20 1/4	21 1/4	22 1/4	23 1/4	24 1/4	25 1/4	26 1/4	27 1/4	28 1/4	29 1/4	30 1/4	31 1/4	32 1/4	33 1/4	34 1/4	35 1/4	36 1/4	37 1/4	38 1/4	39 1/4	40 1/4	41 1/4	42 1/4	43 1/4	44 1/4	45 1/4	46 1/4	47 1/4	48 1/4	49 1/4	50 1/4	51 1/4	52 1/4	53 1/4	54 1/4	55 1/4	56 1/4	57 1/4													
7-2 3/16 Bar	12 1/2	13 1/2	14 1/2	15 1/2	16 1/2	17 1/2	18 1/2	19 1/2	20 1/2	21 1/2	22 1/2	23 1/2	24 1/2	25 1/2	26 1/2	27 1/2	28 1/2	29 1/2	30 1/2	31 1/2	32 1/2	33 1/2	34 1/2	35 1/2	36 1/2	37 1/2	38 1/2	39 1/2	40 1/2	41 1/2	42 1/2	43 1/2	44 1/2	45 1/2	46 1/2	47 1/2	48 1/2	49 1/2	50 1/2	51 1/2	52 1/2	53 1/2	54 1/2	55 1/2	56 1/2	57 1/2													
No. of Bars	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83																																	
7-4 1/8 Bar	25 1/4	26 1/4	27 1/4	28 1/4	29 1/4	30 1/4	31 1/4	32 1/4	33 1/4	34 1/4	35 1/4	36 1/4	37 1/4	38 1/4	39 1/4	40 1/4	41 1/4	42 1/4	43 1/4	44 1/4	45 1/4	46 1/4	47 1/4	48 1/4	49 1/4	50 1/4	51 1/4	52 1/4	53 1/4	54 1/4	55 1/4	56 1/4	57 1/4	58 1/4	59 1/4	60 1/4	61 1/4	62 1/4	63 1/4	64 1/4	65 1/4	66 1/4	67 1/4	68 1/4	69 1/4	70 1/4	71 1/4	72 1/4	73 1/4	74 1/4	75 1/4	76 1/4	77 1/4	78 1/4	79 1/4	80 1/4	81 1/4	82 1/4	83 1/4
7-2 3/16 Bar	25 1/2	26 1/2	27 1/2	28 1/2	29 1/2	30 1/2	31 1/2	32 1/2	33 1/2	34 1/2	35 1/2	36 1/2	37 1/2	38 1/2	39 1/2	40 1/2	41 1/2	42 1/2	43 1/2	44 1/2	45 1/2	46 1/2	47 1/2	48 1/2	49 1/2	50 1/2	51 1/2	52 1/2	53 1/2	54 1/2	55 1/2	56 1/2	57 1/2	58 1/2	59 1/2	60 1/2	61 1/2	62 1/2	63 1/2	64 1/2	65 1/2	66 1/2	67 1/2	68 1/2	69 1/2	70 1/2	71 1/2	72 1/2	73 1/2	74 1/2	75 1/2	76 1/2	77 1/2	78 1/2	79 1/2	80 1/2	81 1/2	82 1/2	83 1/2